

Work Order ID 74409

Thursday, September 29, 2011 11:41:23 AM



Page 1

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *11-09-29* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

8 ulc0108

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pickup 10/18/11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

8 ulc0108

Quality Control

B73883 RH

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 74409

Thursday, September 29, 2011 11:41:23 AM

Page 2

Item ID: D206-642-114

Accept

Revision ID:

Item Name: Skidtube RH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130  | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPPD206-642-114 Location: _____ PPP Rev: _____ | | | | | | | | |
| 140  | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

11/10/18

ME 11-10-18

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Thursday, September 29, 2011 11:41:19 AM

Page 1

Work Order ID: 74409

Parent Item: D206-642-114

Parent Item Name: Skidtube RH



Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC
11.09.23 ADDED K10112 DD VERF:EC

IPP REV:B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-151 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1 | | | |
| Replacement Skidtube | | | | | | | | | | | | | |
| K10112 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1 | | | |
| Saddle, Skidtube 206 | | | | | | | | | | | | | |

73883

74/80

11/10/18

WORK ORDER CHANGES

PROCEDURE CHANGE

By

Date

Qty

Approval
Chief Eng /
Prod Mgr

Approval
QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 74409-NCR11-935

November-01-11 9:00:04 AM

74409-NCR11-935

Page 1

Item ID: D206-642-114 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH
 Start Date: 10/31/11 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/02/11 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: PDW Date: 11.01 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D206-642 | O | | | | | | | | |

105

0.00

105

Eng

Engineering

Memo

0.00

-PULL FROM SHIPMENT (SO106009-PO#11889/64216)
 1 X D206-642-114 B74409

-REMOVE FROM K10112 B74180 ^{1x}
 QTY 2 D2661-2 B9915/B9913/B10016/B10476/B10015
 RETURN TO DART _{IF}

REPLACE WITH 74476
 QTY 2 D2661-2 B
 REV.E

-REMOVE FROM K10112 B74180 ^{x2}
 QTY 2 D2662-2 B9042/B11028/B10022/B9043/B8767
 RETURN TO DART

-REPLACE WITH 74484
 QTY 2 D2662-2 B
 REV.E

-REPACKAGE K- KIT, ENSURE KIT IS COMPLETE

Phy 11.11.03
HH

Work Order ID 74409-NCR11-935

November-01-11 9:00:04 AM

74409-NCR11-935

Page 2

Item ID: D206-642-114

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

ENSURE KIT IS COMPLETE

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

RE-PACKAGE D206-642-114
USING NEW LABELS CHG002

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

SCAN WITH ORIGINAL W/O
B74409

| | | | |
|---|-------------------|--|-----------|
| DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7 | | TC APPROVAL # 09-89 TEL: 1-613-632-5200 | |
| P/N | D206-642-114 | CHG | CHG001 |
| DESC. | Skidtube Assembly | SIC | SH98-4 |
| LOT | B74409 | SIC | SA00475SE |
| MODEL | Bell 206A/B | SIC | |
| PATENTS US 7573518A CA 2222184 EUROPEAN No. 0 828655 | | MADE IN CANADA 027292 | |

[Signature] 11.11.03

[Signature] 11.11.03

[Signature] 11/11/03

[Signature] 11-11-03